



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW109-3101-58-2-PO

Job Sheet 194544



Part No: RBW109-3101-58-2-PO

Job Qty: 5 pcs

Part Name: Hammer, Aluminum, Blade Corrosion & Voids Detection

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/3/19

Job Tracking No:

Due Date: 6/28/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW109-3101-58-2 Rev.3 IPP Rev. A 18.10.23 New Issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	5 pcs	6/28/19	6/28/19	0.00	0.00	Purchasing - 1	JUL 23 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	5 pcs	6/28/19	6/28/19	0.00	0.00	Packaging 2 - 1 - B4B	JUL 23 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S199962



Part: RBW109-3101-58-2

Job No: 194544

Serial No/Batch: S199962

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 07/23/19

5/3/2019

[Dart Hawkesbury] Job Sheet - Lussier, Patrick

120 QC 6	5 pcs	6/28/19	0.00 0.00	Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				QC 6 - 9	
				QC 6 - 68	DAS
130 Packaging 3-1 - Stock - B4B	5 pcs	6/28/19	0.00 0.00	QC 6 - 61	61
				QC 6 - 40	9-89
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	5 pcs	6/28/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - SA - 53	9-89

Part Op 100 - (Purchasing) Issue P/O: 48043377 MANUFACTURE RBW109-3101-58-2 AS PER DWG Supplier: METEC
 Descriptions: Certificate of conformity is required

- 110 - (Receive & Inspect for Damage & Mat'l Certs)
- 120 - (QC6- All purchased or subcontracted products)
- 130 - (Identify as per dwg & Stock Location: _____)
- 140 - (QC21- Final Inspection - Work Order Release)

x5 *hlms* 03 Mar 2019

Plex 5/3/19 1:55 PM dart.Lussier.Patrick

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW109-3101-58-2P	Hammer, Aluminum, Blade Corrosion and Voids Detection	5 pcs (1 ea)	100-Purchasing	5199961

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW109-3101-58-2P	5	0	0

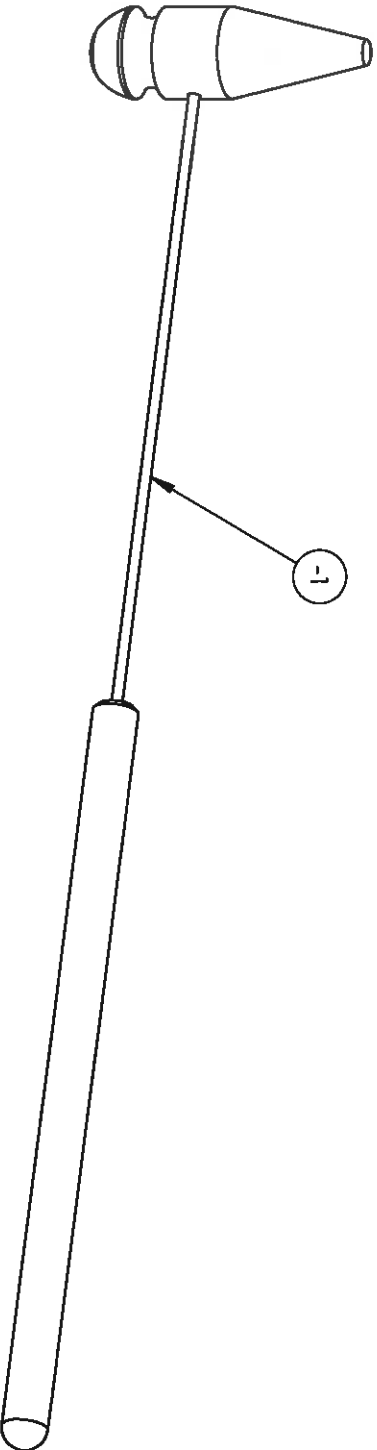
Part Specifications
Specifications could not be found.

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		RELEASED FOR PRODUCTION.	6/1/2015	DPD JAG
2	16-02-46	UPDATED TO NEW STANDARDS. -1 CHD SHEET TOLERANCE WAS $\pm .005/\pm .01/\pm .1$ IS $\pm .010/\pm .03/\pm .1$. -5 CHD DIM WAS $(\varnothing .059)$ IS $(\varnothing .060/\varnothing .059)$. -7 CHD DIM WAS $(\varnothing .24)$ IS $(\varnothing .25)$. CHD FINISH WAS GRAY ANODIZE IS CLEAR ANODIZE. ADDED S/N. "MADE IN USA" TO NOTE.	12/2/2016	SM JAG
3	17-0052	-7 CHD NOTE WAS LASER ENGRAVE T/N. S/N. "MADE IN USA" IS LASER ENGRAVE T/N.	2/20/2017	RLC JAG

TEO ATTACHED



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
	X		-1	1	HAMMER, ALUMINUM	6061	
	1		-3		HAMMER HEAD	6061	
	1		-5		SHAFT	S.S.	$\varnothing .059$ X 1 FT. (MCMASTER-CARR #890862) MODIFIED
	1		-7		HANDLE	6061	
	B/O		-9	1	CASE	PLASTIC	SMALL PISTOL CASE RSR GROUP #10137
	ASSY		-1				

NOTES:
1. REF. AGUSTA T/N: 109-3101-58-2
2. -1 USED IN KITS: RB118025, RBEA62309, RB118510, & RB118561.

DART
AEROSPACE

TITLE: HAMMER, ALUMINUM, BLADE
CORROSION AND VOIDS DETECTION

DWG NO. RBW109-3101-58-2

DATE 3/12/2015

SCALE 1:1

DATE 3/12/2015

SHEET 1 OF 5

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
FRACTIONS $\frac{1}{16}$
DECIMALS $\pm .01$
ANGLES $\pm .5^\circ$
SURFACES $\approx 125/\sqrt{\text{IN}}$

1. BREAK ALL SHARP EDGES
2. DIMENSIONAL LIMITS APPLY
3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

USED ON MODEL
AW109/AW119

APPROVED: GILBERT

3



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB043377**



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043377
PO Date: 5/3/19
Due Date: 6/28/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	194276	RBE350A93-5400-00P			Ariel Engine Support As Per Dwg RBE350A93-5400-00 Rev. 4C	Firmed	-	6/28/19	1 pcs	0 pcs	1 pcs	\$746.40/pcs	\$746.40
2	194543	RBW109-3101-58-1P			Hammer, Steel, Blade Corrosion and Voids Detection REV 3	Firmed	-	6/28/19	5 pcs	0 pcs	5 pcs	\$150.00/pcs	\$750.00
3	194544	RBW109-3101-58-2P			Hammer, Aluminum, Blade Corrosion and Voids Detection REV 3	Firmed	-	6/28/19	5 pcs	0 pcs	5 pcs	\$150.00/pcs	\$750.00
Grand Total:													\$2,246.40



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Canada

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PURCHASE ORDER
POHB043377



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 5/3/19 2:12 PM dart.Lussier.Patrick

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25623
Shipment Date: 23-Jul-2019
Ship Via: Pick up at METEC
Order Number: 3802
Order Date: 05/06/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB043377 ✓
Terms: Net 60 Days

Quantity								Job
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Number
2	5	5 ✓	0	0	EA	RBW109-3101-58-1P Hammer, Steel, Blade Corrosion and Voids Detection	3	3802-02
3	5	5 ✓	0	0	EA	RBW109-3101-58-2P Hammer, Aluminum, Blade Corrosion and Voids Detection	3	3802-03

DAS
61
9-89

RECEIVED
JUL 23 2019
DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
5 ✓	RBW109-3101-58-1P ✓	Hammer, Steel, Blade Corrosion and Voids Detection	3	HB043377 ✓
5 ✓	RBW109-3101-58-2P ✓	Hammer, Aluminum, Blade Corrosion and Voids Detection	3	HB043377 ✓

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, July 23, 2019